|  | PROVINCIAL ELECTRICITY AUTHORITY |
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| POWER SYSTEM STANDARD DIVISION |  |


| PROVINCIAL ELECTRICITY AUTHORITY |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : | 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 2 of 14 |

## 1c. 2 Site and service conditions

The disconnecting switch and earthing switch shall be designed and constructed for outdoor installation on solid hot-dip galvanized steel supporting structures mounted on concrete foundations as shown in drawing No.OOF14N and No.OOF17N and operation under the following conditions:
Altitude
Ambient air temperature
Relative humidity
Seismic activity
Climatic condition
: up to $1,000 \mathrm{~m}$ above sea level
: $40^{\circ} \mathrm{C}$ maximum
: up to $94 \%$
: 0.1 g
: tropical climate

Therefore disconnecting switch and earthing switch will have to be protected against pollution, heat and corrosion.

## 1c. 3 Disconnecting switch and earthing switch characteristics

## 1c.3.1 Operating mechanism

The operating mechanism for the disconnecting switch shall be motor operated, for three phases operation. It will be remotely, from control room or area control center, or locally controlled.
The earthing switch shall be local/manual operated only.
Electrical positive interlocking shall be provided on each disconnecting switch to prevent its opening or closing if the associated circuit breaker is closed. This function shall be carried out by the hard wired and CSCS control system.
The schematic control of the disconnecting switch is shown in drawing No.OOT 32N.

The disconnecting switch shall be three-pole, rotating insulator, horizontal double-side break type.
The three poles of the switches shall be grouped and motor operated by a common operating mechanism.
The motor-operated mechanism shall be suitable for operation at 125 V DC. It shall be amply rated to perform the full closing and opening duties without vibrations or surges under the most severe conditions which could occur in service.

The operating mechanism shall be contained in a weather-proof housing with IP 55 class, or better according to IEC 60529 with a lockable hinged door at the front. The housing of the operating mechanism shall be mounted on the supporting framework of the switches in a permanently accessible position, permitting the easy and simultaneous transmission of the movements to all poles without excessive or localized stresses.

The operating mechanism shall be such that every power operation is completed upon one initiation, independently of the operator, and that subsequent initiations when the operation is in progress will neither affect its proper completion nor damage the equipment.

| PROVINCIAL ELECTRICITY AUTHORITYPOWER SYSTEM STANDARD DIVISION |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 3 of 14 |

All switches shall be equipped with a manual emergency operating mechanism. The manual operating mechanism shall be of torsional type for rotating insulators. The manually gang-operated mechanism shall effect a thoroughly smooth controlled movement throughout the entire operating cycle.

The operating handle shall be provided for each switch and shall be mounted on the steel supporting structures at approximately 1.25 m above ground level. Each mechanism shall be provided with an indicator showing, for rotating insulators, the direction of rotation for opening and closing, for grounding, and for padlocking in open and closed position.

The mechanism shall be provided with an electrical interlock to cut-out the motor on manual operation. Anti-condensation heater with hygrostat shall be provided in the operating mechanism housing wherever necessary.

## 1c.3.2 Mechanical requirements

Each disconnecting switch and earthing switch shall be positively mechanically and electrically interlocked with the corresponding disconnecting switch and earthing switch to prevent from closure of the grounding blades when the main blades are closed and closure of the main blades when the ground blades are closed. Local indication of a "safe to operate" status shall be provided.

When the earthing switch is not associated with a disconnecting switch, it will be electromechanical interlocked to prevent from mis-operation. Padlocking facilities shall be provided on the disconnecting switch and earthing switch for locking the equipment in open and closed positions.

All steel parts shall be hot-dip galvanized according to ASTM specifications after all machining and threading operations have been completed or shall be made of stainless steel.

The switches shall be designed to prevent any changing of the switch position during short-circuit conditions as rated in clause $1 \mathbf{c} .3 .4$. Vibration of the contacts shall not be permissible.

Exposed contacts shall be self-wiping, silver to silver and maintenance free. All other current carrying contacts shall be silver to silver, unless sealed and insulated from contamination and corrosion.

Internal sealed contacts may be either silver to silver or silver to copper. All exposed contacts, both fixed and movable, shall be replaceable in the field.

The contact finger shall be reverse loop design.
The current-carrying contacts of the switches shall be of the self-aligning, positive pressure type and shall provide self-cleaning by the wiping action of the moving contacts passing into position.

The shape of the contacts shall be such as to avoid pitting by possible residual discharge currents, and shall permit easy replacement of any element.

| PROVINCIAL ELECTRICITY AUTHORITYPOWER SYSTEM STANDARD DIVISION |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 4 of 14 |

All pins of rotating and moving elements shall be of stainless steel. The rotating insulator columns shall be supported by ball or roller-bearings, ensuring a smooth movement at any time and under any circumstances, even after long periods of non-operation. Bearing shall be permanently lubricated to eliminate future lubrication and maintenance.

The current-carrying sections fixed on the insulators and all switch bearings and gears shall be contained in weather proof casings to ensure maximum permanent protection and efficiency.

All moving parts shall be properly balanced so that the disconnecting switch can be smoothly operated along the entire closing and opening movement without vibrations or shock.

The current-carrying blades and the earthing blades shall be self-locking both in the open and the closed positions and the position of the switch shall not be effected by gravity, wind pressure, vibration or by forces caused by the current flowing through the blades.

The columns of each pole shall be mounted on a common sturdy base frame of hot-dip galvanized steel channels, also supporting the earthing blades, where applicable. The shape of the base-frame shall prevent any accumulation of water, dust and other things which might impair the free movement of the switch elements. It shall also permit easy access at any time to the casings of the column bearings.

Material, dimensions, general contour, structural and mechanical and electrical characteristics of the insulators shall be in compliance with relevant IEC or ANSI standard. The colour of all insulators shall be brown.

## 1c.3.3 Electrical requirements

The main blades of all switches shall be of adequate strength and current carrying capacity conforming to the maximum rating of the switches.
The disconnecting switches shall be capable for loop current switching (on and off) in case of load transfer by means of bus coupler bay without interruption of any bay as per IEC 62271-102 (see C3 Schedule of detailed requirement).

Each earthing switch shall be designed to withstand full short-circuit current in the closed position.
The earthing switch shall be such designed that they firmly connect the builder or current path, directly to earth. During maintenance, there shall be no isolated dead part of current path left unearth through earthing switch.

Each disconnecting switch and earthing switch mechanism shall be provided with a mechanically driven auxiliary switch with all necessary contacts for proper motorized disconnect operation, line and earthing switch, remote indication and control, local indication and control. All contacts shall be rated 10 A continuous, 50 A make at 125 V DC ungrounded circuit. Eight (8) normally closed and eight (8) normally open auxiliary contacts shall be provided for PEA future use.

| PROVINCIAL ELECTRICITY AUTHORITY |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 5 of 14 |

The auxiliary switch shall be supplied in the weather-proof housing IP 55 class, or better and shall be located in an easy accessible position.
The auxiliary switch shall be wipe type self cleaning. In case of auxiliary relays are required for auxiliary contacts extension in remote control cubicle. Only mechanical latching relay type shall be acceptable.

Electronic device and Print Circuit Board (PCB) to control disconnecting switch operation in the local control cabinet is not acceptable.

The earthing switch shall also be capable of breaking the current induced from the parallel lines in accordance with IEC 62271-102.

## 1c.3.4 Ratings and features

The switches shall have rating at least as specified in Table 1.
Table 1
Rating and features of the 115 kV disconnecting switch with/without earting switch and earthing switch

| Description | Unit | Rating and features |
| :---: | :---: | :---: |
| Applicable standard | - | IEC 62271-102 |
| Nominal rated voltage | kV r.m.s. | 115 |
| Maximum rated voltage | kV r.m.s. | 123 |
| Power frequency | Hz | 50 |
| Number of phases | - | 3 |
| Power frequency withstand voltage in 1 minute: <br> - phase to earth <br> - across open switching device | $\begin{aligned} & \text { kV r.m.s. } \\ & \text { kV r.m.s. } \end{aligned}$ | $\begin{aligned} & 230 \\ & 265 \end{aligned}$ |
| Lightning impulse withstand voltage: <br> - phase to earth <br> - across open switching device | kV peak <br> kV peak | $\begin{aligned} & 550 \\ & 630 \end{aligned}$ |
| Maximum radio interference level | $\mu \mathrm{V}$ | 2,500 |
| Rated current of the disconnecting switch: <br> - line <br> - coupler and transfer bays <br> - transformer bays | A r.m.s. <br> A r.m.s. <br> A r.m.s. | $\begin{aligned} & 2,000 \\ & 2,000 \\ & 2,000 \end{aligned}$ |
| Rated short time withstand current in 1 second | kA r.m.s. | 40 |
| Rated short circuit current | kA peak | 100 |
| Mechanical endurance class of the disconnecting switch | - | M0 |
| Electrical endurance class of the earthting switch | - | E0 |



| PROVINCIAL ELECTRICITY AUTHORITY |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : | 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 7 of 14 |

The switches shall be passed the type tests in accordance with the latest IEC 62271-102 as follows :
a) Dielectric tests
b) Radio interference voltage (RIV) test
c) Measurement of the resistance of circuits
d) Temperature-rise tests
e) Short-time withstand current and peak withstand current tests
f) Operating and mechanical endurance tests (for disconnecting switches only)
g) Bus transfer current switching tests (for disconnecting switches with bus transfers only)
h) Induced current switching tests (for earthing switches only)

The supporting insulators (post type insulators) shall be passed the routine tests and the type tests in accordance with the relevant IEC or ANSI standard.

All items of the type tests shall be conducted by the acknowledged independent testing laboratories. The following independent testing laboratories accepted by PEA:

- KEMA : KEMA Laboratories (HOLLAND)
- V' Fall : Statens Vattenfallsverk, The Swedish State Power Board (SWEDEN)
- CRIEPI : Central Research Institute of Electric Power Industry (JAPAN)
- EdF : Electricite de France (FRANCE)
- CESI : Centro Elettrotecnico Sperimentale Italiano (ITALY)
- PLI : Powertech High Power Laboratory (CANADA)
- TCA : Testing and Certification (AUSTRALIA)
- OHT : Ontario Hydro Technologies (CANADA)
- EGAT : The Electricity Generating Authority of Thailand (THAILAND)
- ........ : Testing Laboratory, Electrical Engineering Department, Faculty of Engineering, Chulalongkorn University (THAILAND)
- SATS : Scandinavian Association for Testing Electric Power Equipment (NORWAY)
- ASTA : ASTA Certification Services (UK)

The bidder are at liberty to quote the switches which are tested by the other independent testing laboratories not mentioned above, but have to be subjected to approval of PEA before the tests are proceeded and before the bid closing date.

PEA will also accept type test reports accordance with the relevant IEC standard conducted by the manufacturer or other independent testing laboratories not mentioned above. In this case the bidder shall submit evidence of the manufacturing experience of at least twenty (20) years of the switches used in 115 kV or higher system voltage.
PEA will also accept the switches have been supplied to PEA and get the order from PEA's Procurement Department (From PEA's Head Office), without test reports by laboratories mentioned above.

| PROVINCIAL ELECTRICITY AUTHORITY <br> กาวใเพพำ <br> POWER SYSTEM STANDARD DIVISION |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : | 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 8 of 14 |

The type test certificate or test reports shall be submitted with the bid or within fifteen (15) calendar days after the bid closing date. The Item offered without submitting the type test reports shall be rejected.

The cost of all tests and report, including the tests and reports for acceptance inspection, shall be borne by the Contractor.

PEA reserves the right to send the representatives at PEA's expense to inspect and witness test of the material and equipment during manufacturing, at the time of shipment or at any time he deems necessary. The supplier shall provide free access to the facilities here the equipment is being manufactured and shall satisfy the representatives that the material and equipment are in accordance with this specification and the purchase contract.

## C2

Material and packing data to be given by bidder
The bidder has to submit the following data and details with the bid:

Design data and guarantee of the switches (see detail in Table 2 and Table 3)

Details, catalogues and/or drawings with dimensions in mm, of:

- Complete set of the switches arranged on supporting structures
- Single pole switch unit
- Supporting structures
- Principle of operation
- Nameplate with inscriptions
- Interlocks
- Auxiliary switch units
- Etc.

Description of materials, and surface treatment used for the component parts of the switches and accessories, as follows:

- Insulators
- Blades
- Contacts
- Arcing horns
- Terminal pads
- Operating mechanism
- Bearings
- Etc.

|  |  | ROVINCIAL ELECTRICITY AUTHORITY POWER SYSTEM STANDARD DIVISION |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |  |
| Specification No. | RPRO-031/2556 | Approved date: 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 9 of 14 |
| 2d | List of routine tests |  |  |  |  |
| 2 e | Type test certificates or test reports |  |  |  |  |
| 2 f | List of spare parts with itemized prices |  |  |  |  |
| $2 \mathrm{~m} \quad \mathrm{~L}$ | List of special tools for installation, commissioning, operation and maintenance with itemized |  |  |  |  |
| 2 h | Packing details |  |  |  |  |
|  | Packing method (shown by drawing(s) and describe packing materials) |  |  |  |  |
|  | Number of units, pieces, or sets in each package |  |  |  |  |
|  | Dimensions ( $\mathrm{L} \times \mathrm{W} \times \mathrm{H}$ ) of each package in cm |  |  |  |  |
|  | Volume of each package in $\mathrm{m}^{3}$ |  |  |  |  |
|  | Gross weight of each package in kg |  |  |  |  |
|  | Number of packages |  |  |  |  |
| If several packages are contained in one big case, further details are required: |  |  |  |  |  |
| Number of packages in each case |  |  |  |  |  |
| Dimensions of each case in cm |  |  |  |  |  |
| Volume of each case in $\mathrm{m}^{3}$ |  |  |  |  |  |
| Gross weight of each case in kg |  |  |  |  |  |
| Number of cases |  |  |  |  |  |


| PROVINCIAL ELECTRICITY AUTHORITYPOWER SYSTEM STANDARD DIVISION |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 10 of 14 |

## Note: Conditions for documentation and consideration

1. The Contractor has to supply the following documents in English and/or Thai, before shipment/delivery, as follows:
1.1 Documents which shall be sent to PEA for approval before shipment:
a) Reports of type test and routine test
b) Three (3) sets of details and drawing's according to $\mathbf{2 b}$, schematic diagram, internal wiring diagram and terminal diagram
c) Three (3) sets of instruction book for installation, operation, and maintenance

The above documents shall be sent to the following address:

## Substation Construction and Maintenance Department

Provincial Electricity Authority
200 Ngam Wong Wan Road, Chatuchak
Bangkok Metropolis 10900
Thailand
1.2 Documents which shall be packed together with each set of the switch:
a) One (1) set of "drawing of the switch" set arranged on supporting structures, with part list
b) One (1) set of instruction book for installation, operation, and maintenance
c) One (1) set of routine test
2. The Bidder has to submit sufficient reference describing the previous experience of the manufacturer (e.g. list of supply of equipment and/or materials having the same or similar design as proposed, field experience, the registration of TISI, the copies of license, and/or the inspection to supplier's factory by PEA's inspectors etc.) to the satisfaction of PEA.
3. Delivery time, and prices of spare parts and special tools are also important factors to be considered.

| PROVINCIAL ELECTRICITY AUTHORITY |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : | 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 11 of 14 |

## Invitation to Bid No.:

Table 2
Design data and guarantee of 115 kV disconnecting switches with/without earthing switches

| Description | Unit | Required Data | Proposed Data |
| :---: | :---: | :---: | :---: |
| Manufacturer | - | - |  |
| Manufacturer's type/model | - | - |  |
| Complete with earthing switch | YES/NO | - |  |
| Complete with bus transfer | YES/NO | - |  |
| Standard of the switch | - | IEC 62271-102 |  |
| Type tested certificate or report | YES/NO | YES |  |
| Type test report No. | - | - |  |
| Nominal rated voltage | kV r.m.s. | 115 |  |
| Maximum rated voltage | kV r.m.s. | 123 |  |
| Rated frequency | Hz | 50 |  |
| Number of phases/Class | - | 3/Outdoor |  |
| Type of the disconnecting switch | - | Horizontal double-side break |  |
| Power frequency withstand voltage in 1 minute: <br> - phase to earth <br> - across open switching devices | kV r.m.s. <br> kV r.m.s. | $\begin{aligned} & 230 \\ & 265 \end{aligned}$ |  |
| Lightning impulse withstand voltage: <br> - phase to earth <br> - across open switching devices | kV peak <br> kV peak | $\begin{aligned} & 550 \\ & 630 \end{aligned}$ |  |
| Maximum radio interference level | $\mu \mathrm{V}$ | 2,500 |  |
| Rated current of the disconnecting switch: <br> - line <br> - coupler and transfer bays <br> - transformer bays | A r.m.s. <br> A r.m.s. <br> A r.m.s. | $\begin{aligned} & 2,000 \\ & 2,000 \\ & 2,000 \end{aligned}$ |  |
| Rated short time withstand current in 1 second | kA r.m.s. | 40 |  |
| Rated short circuit current | kA peak | 100 |  |
| Mechanical endurance class of the disconnecting switches | - | M0 |  |
| Electrical endurance class of the earthting switches | - | E0 |  |
| Equipment clearance (metal to metal): <br> - between phase to phase <br> - between phase to earth <br> - between contacts in open position | mm <br> mm <br> mm | $\begin{aligned} & 1,400 \\ & 1,100 \end{aligned}$ |  |
| Creepage distance between live parts and ground | $\begin{gathered} \hline \mathrm{mm} \\ (\mathrm{~mm} / \mathrm{kV}) \end{gathered}$ | $\begin{gathered} 3,070 \text { or } 3,810 \\ (25 \text { or } 31) \end{gathered}$ |  |
| Terminal connectors (NEMA Pad) | - | 4-hole |  |


| PROVINCIAL ELECTRICITY AUTHORITY |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date | 29 ม.ค. 2556 | Rev. No. : 1 | Form | SUB | Page 12 of 14 |
| Description |  | Unit | Required Data |  | Proposed Data |  |
| Supporting insulators (Post type insulators) |  | - | IEC or ANSI |  |  |  |
| Porcelain insulator color |  | - | Brown |  |  |  |
| Operating mechanism: <br> - main blade <br> - earthing blade |  | - | Three-pole/motor Three-pole/manual |  |  |  |
| Motor drive: <br> - Power supply voltage for motor <br> - Nominal power consumption |  | $\begin{gathered} \text { V DC } \\ \text { W } \end{gathered}$ | $125$ |  |  |  |
| Hand operating facilities |  | YES/NO | YES |  |  |  |
| Auxiliary switches: <br> - number and type (NO/NC) of used <br> - number and type (NO/NC) of contacts for future use <br> - voltage | xiliary contacts pare auxiliary | pcs/pcs <br> pcs/pcs <br> VDC | $8 \mathrm{NO} / 8 \mathrm{NC}$$125$ |  |  |  |
| Protection class of housing operating mechanism and auxiliary switch |  | - | IP 55 |  |  |  |
| Seismic activity |  | - | 0.1 g |  |  |  |
| Overall dimensions of the switch as per Drawing No.: <br> - length with earthing switch <br> - length without earthing switch <br> - width with earthing switch <br> - width without earthing switch <br> - height with earthing switch <br> - height without earthing switch |  | $\begin{gathered} - \\ \mathrm{mm} \\ \mathrm{~mm} \\ \mathrm{~mm} \\ \mathrm{~mm} \\ \mathrm{~mm} \\ \mathrm{~mm} \end{gathered}$ |  |  |  |  |
| Weight of the switch: <br> - with earthing switch <br> - without earthing switch |  | $\begin{aligned} & \mathrm{kg} \\ & \mathrm{~kg} \end{aligned}$ |  |  |  |  |
| Admissible horizontal pull on the main terminals, under dynamic short-circuit conditions |  | N | - |  |  |  |
| Kind of current carrying element movable linkages | bridging the | - | (no stranded wires permissible) |  |  |  |
| Opening time of the isolator |  | s | - |  |  |  |
| Closing time of the isolator |  | s | - |  |  |  |
| Number of switch-off operation inspections for changing the main | between two tacts | - | - |  |  |  |
| Contact finger design |  | - | Reverse loop design |  |  |  |
| Final contact engagement and conta | pressure | - | By axis rotation of blade |  |  |  |
| Material of main contacts |  | - | - |  |  |  |



| PROVINCIAL ELECTRICITY AUTHORITYPOWER SYSTEM STANDARD DIVISION |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| DISCONNECTING SWITCH AND EARTHING SWITCH FOR INSTALLATION IN 115 kV SUBSTATIONS |  |  |  |  |  |
| Specification No. RPRO-031/2556 | Approved date : | 29 ม.ค. 2556 | Rev. No. : 1 | Form No. 07-5_SUB | Page 14 of 14 |

## Invitation to Bid No.:

Table 3
Design data and guarantee of 115 kV earthing switches

| Description | Unit | Required Data | Proposed Data |
| :---: | :---: | :---: | :---: |
| Manufacturer | - | - |  |
| Manufacturer's type/model | - | - |  |
| Standards of the switch | - | IEC 62271-102 |  |
| Type tested certificate or report | YES/NO | YES |  |
| Type test report No. | - | - |  |
| Nominal rated voltage | kV r.m.s. | 115 |  |
| Maximum rated voltage | kV r.m.s. | 123 |  |
| Rated frequency | Hz | 50 |  |
| Number of phases/Class | - | 3/Outdoor |  |
| Type of the earthing switch | - | - |  |
| Power frequency withstand voltage in 1 minute: <br> - phase to earth <br> - across open switching devices | $\begin{aligned} & \text { kV r.m.s. } \\ & \text { kV r.m.s. } \end{aligned}$ | $\begin{aligned} & 230 \\ & 265 \end{aligned}$ |  |
| Lightning impulse withstand voltage: <br> - phase to earth <br> - across open switching devices | kV peak <br> kV peak | $\begin{aligned} & 550 \\ & 630 \end{aligned}$ |  |
| Rated short time withstand current in 1 second | kA r.m.s. | 40 |  |
| Rated short circuit current | kA peak | 100 |  |
| Equipment clearance (metal to metal): <br> - between phase to phase <br> - between phase to earth <br> - between contacts in open position | mm <br> mm <br> mm | $\begin{aligned} & 1,400 \\ & 1,100 \end{aligned}$ |  |
| Creepage distance between live parts and ground | $\begin{gathered} \mathrm{mm} \\ (\mathrm{~mm} / \mathrm{kV}) \end{gathered}$ | $\begin{gathered} 3,070 \text { or } 3,810 \\ (25 \text { or } 31) \end{gathered}$ |  |
| Supporting insulators (Post type insulators) | - | IEC or ANSI |  |
| Porcelain insulator color | - | Brown |  |
| Operating mechanism : | - | Manual |  |
| Hand operating facilities | YES/NO | YES |  |
| Seismic activity | - | 0.1 g |  |
| Overall dimensions of the switch as per Drawing No.: <br> - length <br> - width <br> - height | mm <br> mm <br> mm |  |  |
| Weight of the earthing switch | kg | - |  |


| PROVINCIAL ELECTRICITY AUTHORITY |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{ll} \text { Specification No.: RPRO-031/2556: } & \text { DISCONNECTING AND EARTHING SWITCHES FOR INSTALLATION } \\ & \text { IN } 115 \mathrm{kV} \text { SUBSTATIONS } \end{array}$ |  |  |  | Page 1 of 3 |
| C3 Schedule of detailed requirement Invitation to Bid No.: |  |  |  |  |
| Item | PEA <br> Material <br> No. | Quantity | Description |  |
| 1 | 1040050200 | set(s) | Disconnecting switch without earthing switch, three pole, rotating insulator, three insulator per pole, with hand operate and motor drive, with: |  |
| 2 | - | 1 lot | Spare parts for the disconnecting switch in item 1 |  |
| 3 | - | 1 lot | Special tools for the disconnecting switch in item 1 |  |
| 4 | 1040050201 | set(s) | Disconnecting switch with earthing switch, three pole, rotating insulator, three insulator per pole, with hand operate and motor drive, with: |  |
| 5 | - | 1 lot | Spare parts for for the disconnecting switch with earthing switch in item 4 |  |
| 6 | - | 1 lot | Special tools for item the disconnecting switch with earthing switch in item 4 |  |
| 7 | 1040050202 | set(s) | Disconnecting switch without earthing switch, three pole, rotating insulator, three insulator per pole, with hand operate and motor drive, with: |  |
| 8 |  | 1 lot | Spare parts for the disconnecting switch in item 7 |  |
| 9 | - | 1 lot | Special tools for the disconnecting switch in item 7 |  |
|  | II |  |  |  |


| PROVINCIAL ELECTRICITY AUTHORITY |  |  |  |  |
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| $\begin{array}{ll} \text { Specification No.: RPRO-031/2556: } & \text { DISCONNECTING AND EARTHING SWITCHES FOR INSTALLATION } \\ & \text { IN } 115 \mathrm{kV} \text { SUBSTATIONS } \end{array}$ |  |  |  | Page 2 of 3 |
| C3 Schedule of detailed requirement Invitation to Bid No.: |  |  |  |  |
| Item | PEA <br> Material <br> No. | Quantity | Description |  |
| 10 | 1040050203 | set(s) | Disconnecting switch with earthing switch, three pole, rotating insulator, three insulator per pole, with hand operate and motor drive, with: |  |
| 11 | - | 1 lot | Spare parts for the disconnecting switch with earthing switch in | m 10 |
| 12 | - | 1 lot | Special tools for the disconnecting switch with earthing switch | $\text { item } 10$ |
| 13 | 1040050204 | set(s) | Earthing switch, three pole, single insulator per pole, with hand <br> Nominal rated voltage : 115 kV <br> Creepage distance between live part : not less than 3,070 and ground | rate, with: |
| 14 | - | 1 lot | Spare parts for the earthing switch in item 13 |  |
| 15 | - | 1 lot | Special tools for the earthing switch in item 13 |  |
| 16 | 1040050205 | set(s) | Earthing switch, three pole, single insulator per pole, with hand op <br> Nominal rated voltage : 115 kV <br> Creepage distance between live part : not less than $3,810 \mathrm{~m}$ and ground | rate, with: |
| 17 | - | 1 lot | Spare parts for the earthing switch in item 16 |  |
| 18 | - | 1 lot | Special tools for the earthing switch in item 16 |  |


| PROVINCIAL ELECTRICITY AUTHORITY |  |  |  |  |
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| Specification No.: RPRO-031/2556: DISCONNECTING AND EARTHING SWITCHES FOR INSTALLATION Page $\mathbf{3}$ of $\mathbf{3}$ <br>  IN 115 kV SUBSTATIONS  |  |  |  |  |
| C3 Schedule of detailed requirement Invitation to Bid No.: |  |  |  |  |
| Item | PEA <br> Material <br> No. | Quantity | Description |  |
| 19 | 1040050206 | set(s) | Disconnecting switch with bus transfer, three pole, rotating insulator, three insulator per pole, with hand operate and motor drive, with: |  |
| 20 | - | 1 lot | Spare parts for the disconnecting switch with bus transfer in ite |  |
| 21 | - | 1 lot | Special tools for the disconnecting switch with bus transfer in | $19$ |
| 22 | 1040050207 | set(s) | Disconnecting switch with bus transfer, three pole, rotating insulator per pole, with hand operate and motor drive, with: | ulator, three |
| 23 | - | 1 lot | Spare parts for the disconnecting switch with bus transfer in it |  |
| 24 | - | 1 lot | Special tools for the disconnecting switch with bus transfer in it <br> Note: <br> 1. Enclosed Drawings No.OOF14N, No.OOF17N, and No. OO <br> 2. The bidders have to quote the unit costs. <br> 3. The bidders have to quote spare parts and special tools wit quantities and itemized prices, if any. The prices of the special tools shall not be taken into consideration for the pur evaluation; and PEA reserves the right to purchase some or adjust their quantities, or to cancel them. | 22 <br> 32 N <br> their lists of re parts and se of the bid of items, to |





NOTES :

1. DIMENSONS OF THE STRUCTURE (LENGTH a.b.c.d.e.f AND HEGGT H)
DEOEND ON THE INFORMAION SUPPLED EY THE EQUPMEN Ceplufacturer.
MANUFACTURER.
2. POSTALLATION DEPEND ON THE EQUIPMENT INFGRMATON.
3. CUALITY OF MATERRALS. BOLTS AND NUTS SHALL CONFORM TO ASTM. A325 OR EQUVALENT. SPRING WAELER TYE.
STEP bOLTS SHALL CONFORM TO ASIM A307 OR EQUVALENT.
4. ALL METALS SHALL be hOT-DIP GALVANIZED AFTER FABRIGATION
5. all metals shall be hot-oip galvanized after fabrication
and cleanne. (thickness of coating not less than $50 \mu \mathrm{~m}$ )
6. MNIMUM BOLT SIZE, UNLESS SPECFIED, SHALL BE 16 mm .
IN DAMEEER. IT SHALL FOLLOW THE FOLLOWNG SPECIFICATON.

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115 kV DISCONNECTING SWTCH STRUCTURE


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（3） | PROUNCIAL ELECTRICITY AUTHORITY |
| :--- |
| 200 Ngorn WWong Won Road，Chotuchak |
| Bangkok Tholiond |

| 115 kV EARTHING SWITCH STRUCTURE |
| :---: |
| EQUIPMENT FOUNDATION |



$\underset{\text { SCALE }}{\text { VIEW }} \quad \underset{1: 20}{B-B}$

$\underset{\operatorname{SCALE}}{\text { SIDE }} \underset{1: 40}{\text { VIEW }}$


